

UNIVERSITI KUALA LUMPUR MALAYSIAN SPANISH INSTITUTE

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Course Title: APPLIED INDUSTRIAL METROLOGY	Course Code	MET 101		
Course Background/Summary :				
In short, metrology is the science and practice of measurement. In the manufacturing industry, metrology applies to all types of measurements. Measurements are done in many places, for different purposes ranging from the clinical test in the medical laboratory, the electricity meter, the process control instrumentation in the food industry, frequency spectral analysis in telecommunications, pollution measurements in environmental protection to the micrometer in the mechanical workshop, just to mention but a few major areas. Applied Industrial Metrology concerns with the application of measurement science to manufacturing and other processes, their use in society, ensuring the suitability of measurement instruments, their calibration and quality control of measurements.				
Course Objectives:				
Describe the concept of applied or industrial metrology;				
<ul> <li>Justify the needs of metrology in manufacturing industry;</li> </ul>				
<ul> <li>Classify major types of measurement methods and meas metrology</li> </ul>	uring instruments	used for industrial		
• Perform measurements of various parameters through the u	use of metrological	instruments.		
Target Audience:				

• Technicians, Supervisors, Quality Practitioners, Quality Inspectors, Metrologists, Technologists, Engineers, Instructors, Trainers and Lecturers.

Cour	urse Duration : Min : 3 days, Max : 5 days		
Cour	se Contents :		
No	TOPICS		
1	Definition and Applications of Metrology		
2	Measurement Underlies Human Activities		
3	The Importance of Metrology in Manufacturing Industry		

UniKL MSI can also customize existing short courses and develop new courses to meet your personal training needs and requirements. The course duration serves as a guideline for your reference.

Please forward enquiries to Centre for Advancement & Continuing Education (ACE), University Kuala Lumpur (Malaysian Spanish Institute), Kulim Hi-Tech Park, 09000 Kulim, Kedah or via fax to:04-4032539 or email to syazrah@unikl.edu.my or call 04-4035199 / 200 (ext:112 / 185)



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4	Standard System of Measurement
5	Geometric Dimensioning & Tolerancing (GD&T)
6	Classification of Measurement Methods and Measuring Instruments
7	Dimensional Metrology
8	Measurement with Scaled Instruments
9	Measurement with Gauging Devices
10	Optical Metrology
11	Surface Finish Measurement
12	Measurement through Coordinate Measuring Machine (CMM)
13	Measurement System Analysis (MSA) and Gauge Repeatability & Reproducibility (GR&R)
No	TOPICS (Lab Works (Practical Exercises)
1	Every second and the second se
-	Exercise 1. The concept of Metrology
2	Exercise 2: Measurement Units and Standard System
2	Exercise 2: Measurement Units and Standard System Exercise 3: Accuracy vs. Precision
2 3 4	Exercise 1: The Concept of Metrology Exercise 2: Measurement Units and Standard System Exercise 3: Accuracy vs. Precision Group Practical Exercise 1: Metrological Activities at Workplace
2 3 4 5	Exercise 1: The Concept of Metrology Exercise 2: Measurement Units and Standard System Exercise 3: Accuracy vs. Precision Group Practical Exercise 1: Metrological Activities at Workplace Exercise 4: The Standard Symbols of GD&T System
2 3 4 5 6	Exercise 1: The Concept of Metrology Exercise 2: Measurement Units and Standard System Exercise 3: Accuracy vs. Precision Group Practical Exercise 1: Metrological Activities at Workplace Exercise 4: The Standard Symbols of GD&T System Lab Work 1: Vernier Caliper Reading
2 3 4 5 6 7	Exercise 1: The Concept of Metrology Exercise 2: Measurement Units and Standard System Exercise 3: Accuracy vs. Precision Group Practical Exercise 1: Metrological Activities at Workplace Exercise 4: The Standard Symbols of GD&T System Lab Work 1: Vernier Caliper Reading Lab Work 2: Micrometer Reading
2 3 4 5 6 7 8	Exercise 1: The Concept of Metrology Exercise 2: Measurement Units and Standard System Exercise 3: Accuracy vs. Precision Group Practical Exercise 1: Metrological Activities at Workplace Exercise 4: The Standard Symbols of GD&T System Lab Work 1: Vernier Caliper Reading Lab Work 2: Micrometer Reading Lab Work 3: Bevel Protractor Reading
2 3 4 5 6 7 8 9	Exercise 1: The Concept of Metrology Exercise 2: Measurement Units and Standard System Exercise 3: Accuracy vs. Precision Group Practical Exercise 1: Metrological Activities at Workplace Exercise 4: The Standard Symbols of GD&T System Lab Work 1: Vernier Caliper Reading Lab Work 2: Micrometer Reading Lab Work 3: Bevel Protractor Reading Lab Work 4: Linear Measurement with Vernier Caliper
2 3 4 5 6 7 8 9 10	Exercise 1: The Concept of Metrology Exercise 2: Measurement Units and Standard System Exercise 3: Accuracy vs. Precision Group Practical Exercise 1: Metrological Activities at Workplace Exercise 4: The Standard Symbols of GD&T System Lab Work 1: Vernier Caliper Reading Lab Work 2: Micrometer Reading Lab Work 3: Bevel Protractor Reading Lab Work 4: Linear Measurement with Vernier Caliper Lab Work 5: Linear Measurement with Micrometer

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12	Lab Work 7: Angular Measurement with Universal Bevel Protractor		
13	Lab Work 8: Angular Measurement through Sine Bar Method		
14	Group Practical Exercise 2: Industry-specific Gauging Devices		
15	Lab Work 9: Form Measurement through Profile Projector		
16	Lab Work 10: Form Measurement through Contracer		
17	Lab Work 11: Surface Finish Measurement 1		
18	Lab Work 12: Surface Finish Measurement 2		
19	Lab Work 13: Measurement through CMM 1		
20	Lab Work 14: Measurement through CMM 2		
21	Exercise 5: Selection of Measuring Instruments		
22	Exercise 6: MSA through the use of GR&R		
COURSE STRUCTURE:			
Pract	ical :	60%	
Theo	Theory : 40%		

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